AMENDMENTS TO THE SPECIFICATION

Please amend the portions of the specification as indicated, without prejudice:

At page 14, please replace the second full paragraph with the following:

FIG. 4A, FIG. 4B, FIG. 4C and FIG. 4D, reveal the stages in development of the final sheet. In this regard, the sheet 2 is first extruded, then molded to the conformation shown in FIG. 4A, in which <u>protruding</u> keys 32a and 32b are provided as raised protrusions that allow accurate location of each of flanged assemblies 42. Flanged assemblies 42 comprise apertures 34 which are the same size as the protruding keys 32a and 32b, so that assemblies 42 can be placed thereupon and then sonically welded to the surface 30

At page 14, please replace the third full paragraph bridging to page 15 with the following:

Generally the material used for all of these assemblies has a thickness of 50-53 gauge. Fig. 4B shows a cross section along line B-B of Fig. 4A, in which protrusion protruding key 32a is shown outwardly directed from surface 30, and surface 30a, comprising the front of the scallop to the bottom edge 6 is shown. It should be appreciated that any of the number of other shake appearances can be used with the configurations shown in FIG. 4A, FIG. 4B, FIG. 4C and FIG. 4D without deviating from the invention.

At page 15, please replace the third full paragraph with the following:

-In FIG. 4B and FIG. 4D, nailing protruding keys 32a and 32b are shown. After the sonic welding of flanged assemblies 42 about respective protruding keys 32a and 32b to

surface 30, the nailing protruding keys 32a and 32b are then punched by the sonic welder, and removed, leaving apertures 8a and 8b, as shown in FIG. 1 and FIG. 2, for nailing

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At page 15, please replace the fourth full paragraph bridging to page 16 with the following:

and in accordance with a present preferred embodiment, an array of two assemblies can be provided coextensively with one another as shown by the continuous dual clip assembly 36 in FIG. 5A. In this manner, two flanged assemblies 42 are connected to one another such that flanges 12 are of the same dimension as that shown in FIG. 4C. The length of this assembly 36 is preferably between 21.5 inches and 27.5 inches, still leaving the four inch centers for attachment by nailing through apertures 8a and 8b after removal of protruding to the nailing

BY

keys 32a and 32b.